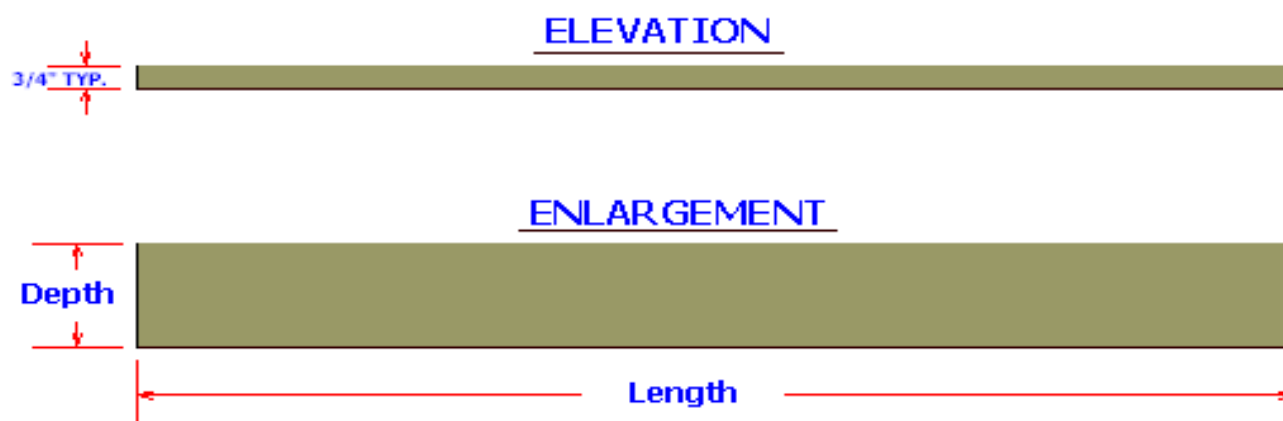


Installation Instructions for Mincey Marble Manufacturing's Windowsill Line and Edge Options

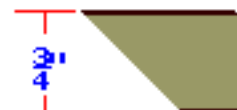


Windowsills are generally manufactured to specifications when ordered. They may require trimming to fit the sill area. Your sill material should have been ordered so that there will be a 1" overhang past the finished substrate on the sill. If the windowsill is in excess of the maximum length of the sill material, it will need to be installed in more than one piece.

NOTE: Mincey Marble DOES NOT recommend piecing windowsills due to variations in thickness. Whenever possible, sills should be made in one piece. If it is necessary to piece sills, the installer may need to use shims to adjust pieces for best look.

Standard Windowsills

Product number: WS - Depth



Please read the following before attempting to install your new cast marble standard windowsills.

These instructions have been written for Mincey Marbles WS-Depth standard windowsills or windowsills measuring 3.25", 4", 5", 6", 6.5", 7", 8", 10", 14", 15" and 16". If you have a different material or size, please contact Customer Service at 770.532.0451 for the correct installation instructions.

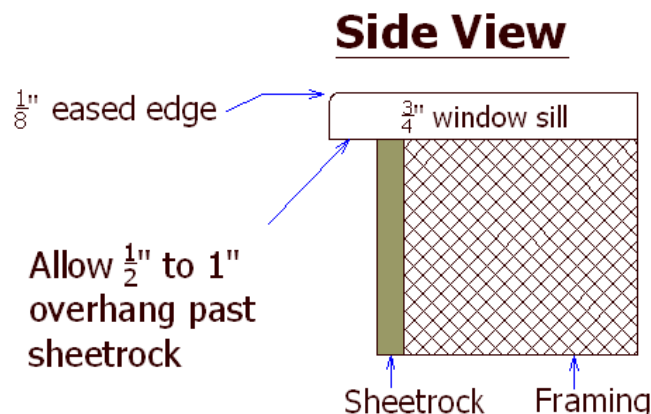
Tools /Materials Required:

1. Circular saw with a masonry blade
2. Measuring tape
3. Pencil
4. Speed Square or
5. Framing square
6. 100% silicone for marble to marble seams (color matched for the marble), if necessary
7. Latex caulk for marble to drywall seams
8. Clean, dry cloths to clean sills and wipe caulking
9. Construction adhesive for adhering sill to drywall
10. Hot melt glue gun and glue sticks

Windowsills are generally manufactured to requested dimensions. They may require trimming to fit the sill area. Your sill material should have been ordered so that there will be a $\frac{1}{2}$ " to 1" overhang past the finished substrate on the sill. If the windowsill is in excess of the maximum length of the sill material, it will need to be installed in more than one piece. See instructions for this below the standardized instructions below. The maximum length of this windowsill material is 120".

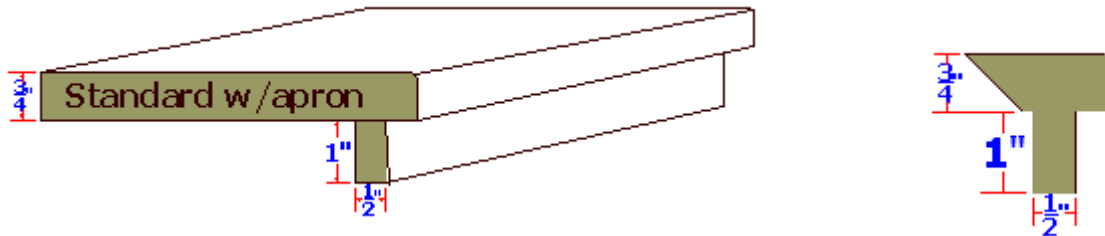
Installing a standard windowsill:

1. Measure the opening of the sill.
2. Cut the sill to fit, if necessary. If it is necessary to cut, it is best to cut each end of the sill. If the sill has been ordered long enough, you may be able to notch each end of the sill for a better look, upon installation. Otherwise, cut each end square.
3. Sand cut edges with 80 grit sandpaper, to keep from cutting hands while handling and while caulking the sill.
4. Apply construction adhesive to the sill area and install the sill.
5. Caulk with appropriate color latex or acrylic caulk around the edges of sill.



Standard Windowsill with Separate 1" Apron

Product number: WS1APR



Please read the following before attempting to install your new WS1APR cast marble windowsills with 1" separate aprons.

These instructions have been written for Mincey Marble's cast marble windowsills with separate 1" apron and are a standard depth of 20". If you have a different material or size, please contact Customer Service at 770.532.0451 for the correct installation instructions.

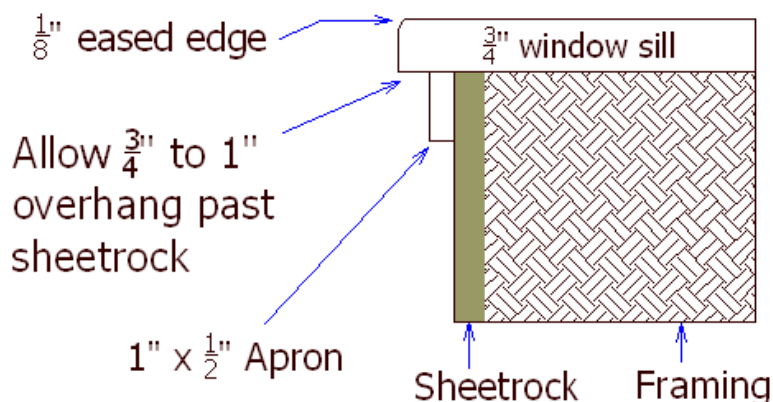
Tools /Materials Required:

1. Circular saw with a masonry blade
2. Measuring tape
3. Pencil
4. Speed Square or Framing square
5. 100% silicone for marble to marble seams (color matched for the marble), if necessary
6. Latex caulk for marble to drywall seams
7. Clean, dry cloths to clean sills and wipe caulking
8. Construction adhesive for adhering sill to drywall
9. Hot melt glue gun and glue sticks

Windowsill aprons are generally manufactured to required dimensions. These aprons are usually cut to sizes ordered. They may require trimming to fit the sill area. The aprons are installed butted to the bottom of the windowsill material, after the windowsill is installed. If your window sill apron material is ordered exceeding the maximum length of the produced materials, they will need to be installed in separate pieces, explained in the section below the standard installation instructions. The maximum length of this windowsill material is 120". If you have a different windowsill material than shown, please contact Customer Service at 770.532.0451 for the appropriate instructions.

Installing a windowsill with a separate 1" apron:

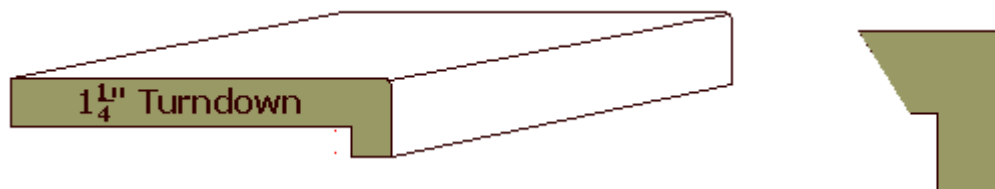
1. Measure the windowsill length.
2. Cut the apron to fit, if necessary. The apron should be the same length as the windowsill. If it is necessary to cut, it is best to cut each end of the apron. Sand cut edges with 80 grit sandpaper, to keep from cutting hands while handling and while caulking the sill.
3. Apply construction adhesive to the back of the apron. Apply a few daubs of hot melt glue to the back of the apron. Install the apron, butting it to the bottom of the windowsill.
4. Caulk with appropriate color latex or acrylic caulk around the edges of apron.



with Integral 1 1/4" Front Edge

Standard Windowsill

Product number: WS-DD



Please read the following before attempting to install your new cast marble windowsills with integral front edges.

These instructions have been written for Mincey Marble's cast marble windowsills with an integral 1 1/4" turndown or windowsills measuring 20" deep. If you have a different material or size, please contact Customer Service at 770.532.0451 for the correct installation instructions.

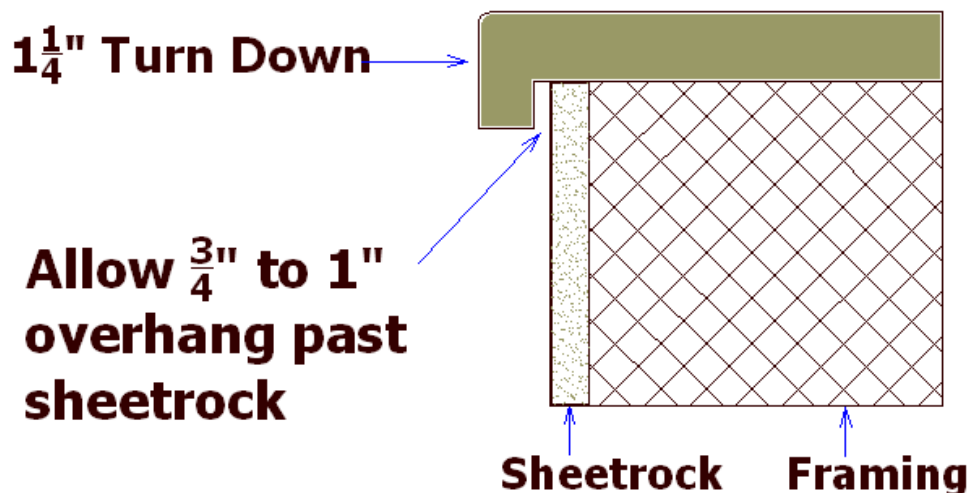
Tools /Materials Required:

1. Circular saw with a masonry blade
2. Measuring tape
3. Pencil
4. Speed Square or Framing square
5. 100% silicone for marble to marble seams (color matched for the marble), if necessary
6. Latex caulk for marble to drywall seams
7. Clean, dry cloths to clean sills and wipe caulking
8. Construction adhesive for adhering sill to drywall
9. Hot melt glue gun and glue sticks

Windowsills are generally manufactured to requested dimensions. They may require trimming to fit the sill area. Your sill material should have been ordered so that there will be a $\frac{3}{4}$ " to 1" overhang past the finished substrate on the sill. If the windowsill is in excess of the maximum length of the sill material, it will need to be installed in more than one piece. See instructions for this below the standardized instructions below. The maximum length of this windowsill material is 120".

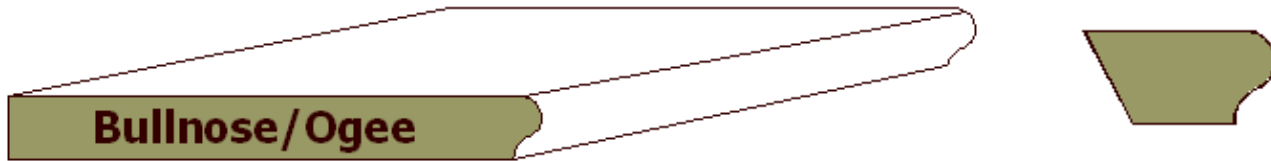
Installing the windowsill with integral $1\frac{1}{4}$ " turndown:

1. Measure the opening of the sill.
2. Cut the sill to fit, if necessary. If it is necessary to cut, it is best to cut each end of the sill. If the sill has been ordered long enough, you may be able to notch each end of the sill for a better look, upon installation. Otherwise, cut each end square.
3. Sand cut edges with 80 grit sandpaper, to keep from cutting hands while handling and while caulking the sill.
4. Apply construction adhesive to the sill area and install the sill.
5. Caulk with appropriate color latex or acrylic caulk around the edges of sill.



Windowsills with Bullnose/Ogee Front edge

Product number WS-OG



Please read the following before attempting to install your new cast marble bullnose/ogee front edge windowsills.

These instructions have been written for Mincey Marble's cast marble WS-OG windowsills with Bullnose/Ogee front edges measuring 20" deep. If you have a different windowsill material, please call Customer Service at 770.532.0451 for the correct installation instructions.

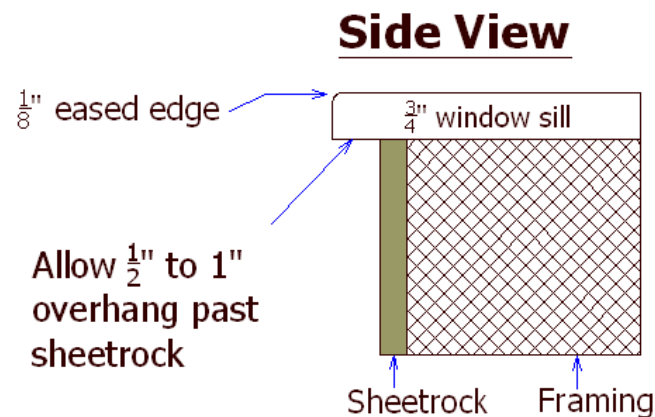
Tools /Materials Required:

1. Circular saw with a masonry blade
2. Measuring tape
3. Pencil
4. Speed Square or Framing square
5. 100% silicone for marble to marble seams (color matched for the marble), if necessary
6. Latex caulk for marble to drywall seams
7. Clean, dry cloths to clean sills and wipe caulking
8. Construction adhesive for adhering sill to drywall
9. Hot melt glue gun and glue sticks

Windowsills are generally manufactured to required dimension when ordered. They may require trimming to fit the sill area. Your sill material should have been ordered so that there will be a ½" to 1" overhang past the finished substrate on the sill. It is not recommended to use this material for lengths longer than the maximum available length of the material. This type of windowsill does not seam together well because of the edging. The maximum length of this windowsill material is 98". The maximum width of this windowsill material is 20".

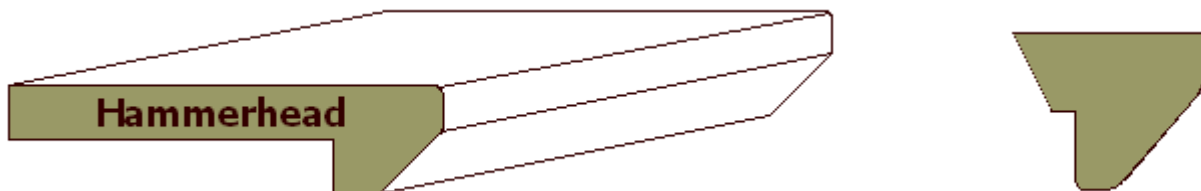
Installing the ogee windowsill:

1. Measure the opening of the sill.
2. Cut the sill to fit, if necessary. If it is necessary to cut, it is best to cut each end of the sill. If the sill has been ordered long enough, you may be able to notch each end of the sill for a better look, upon installation. Otherwise, cut each end square.
3. Sand cut edges with 80 grit sandpaper, to keep from cutting hands while handling and while caulking the sill.
4. Apply construction adhesive to the sill area and install the sill.
5. Caulk with appropriate color latex or acrylic caulk around the edges of sill.



Windowsills with Integral Hammerhead Front Edge

Product number: WS-HH



Please read before attempting to install your new cast marble Hammerhead front edge windowsills.

These instructions have been written for Mincey Marble's WS-HH cast marble windowsills with integral Hammerhead front edges measuring 14" deep and up to 96" long. If you have a different windowsill material, please call Customer Service at 770.532.0451 for the correct installation instructions.

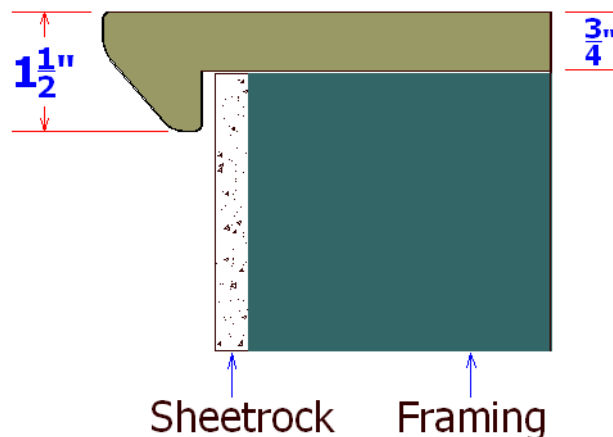
Tools /Materials Required:

1. Circular saw with a masonry blade
2. Measuring tape
3. Pencil
4. Speed Square or Framing square
5. 100% silicone for marble to marble seams (color matched for the marble), if necessary
6. Latex caulk for marble to drywall seams
7. Clean, dry cloths to clean sills and wipe caulking
8. Construction adhesive for adhering sill to drywall
9. Hot melt glue gun and glue sticks

Windowsills are generally manufactured to specifications when ordered. They may require trimming to fit the sill area. Your sill material should have been ordered so that there will be a 1" overhang past the finished substrate on the sill. If the windowsill is in excess of the maximum length of the sill material, it will need to be installed in more than one piece. See instructions for this below the standardized instructions below. The maximum length of this windowsill material is 96". The maximum width of the windowsill is 14".

Installing the Hammerhead windowsill:

1. Measure the opening of the sill.
2. Cut the sill to fit, if necessary. If it is necessary to cut, it is best to cut each end of the sill. If the sill has been ordered long enough, you may be able to notch each end of the sill for a better look, upon installation. Otherwise, cut each end square.
3. Sand cut edges with 80 grit sandpaper, to keep from cutting hands while handling and while caulking the sill.
4. Apply construction adhesive to the sill area and install the sill.
5. Caulk with appropriate color latex or acrylic caulk around the edges of sill.



If you have any questions, please call Mincey Marble Customer Service at 770.532.0451